

- Design is cGMP Current Good Manufacturing Practices compliance.
- All contact parts AISI 316 & non-contact parts AISI 304.
- * Single piece construction with Integrated retarding expansion chamber cum filter bag housing.
- * Batch type dryer with available capacity 10 kg to 500 kg. Batch size
- Sealing of Filter Bag and Product container by inflatable silicon tube.
- * AHU with Air Filter- Micro, HEPA and Heat Exchanger Steam or Electric.
- Exhaust air blower with dynamic balance fan.
- Police filter on exhaust duct.
- * Built in Explosion vents and isolation valve protect equipment.
- Automatic Temperature controls for Inlet Air and Process cycle time controls.
- * Washable filter media, FDA approved.
- * Auto pneumatic filter bag shacking system.
- * Sampling pot on product container.
- Master control panel with Electric and Pneumatic compartment.
- Instrumentation Velocity meter, Differential Pressure Transmitter, Bed Temp. Transmitter, Solid flow monitor for finger bag broken detection.
- PLC based control panel with Touch screen HMI.

DESCRIPTION	ALPHA-10	ALPHA-30	ALPHA-60	ALPHA-120	ALPHA-200	ALPHA-250
Dryer Capacity (Kg)	10	30	60	120	200	250
Volumw Of Product Container (Ltrs)	35	100	200	400	580	775
Blower Motor (HP)	5	7.5	10	15	20	25
Blower Capacity (CFM)		1000	1500	3000	3500	4000
Heater Load (KW)	18	30	45	60	N.A.	N.A.
Steam Consumption (Kg/hr)	30 KGS	60 KGS	100 KGS	120 KGS	150 KGS	190 KGS
Net Wt. Aprox (Kg)	800	1200	1500	1800	2200	2500



FILTER BAG

FILTER BAG CHAMBER

RETARDONG CHAMBER

INFLATING TUBE

PLENUM CHANGES

ALPHATECH ENGINEERS

CONTROL BANEL

FBD-120 KG

IN LET TEMP. SENSOR

Unit no-H2, Buld no-2B, Sagar Industrial Estate, Dhumal Nagar, Waliv, Vasai East. Phone-+91 9930469880 Email-info@alphatecheng.com eng.alphatech@gmail.com Website: www.alphatecheng.com

RAPID MIXER GRANULATOR



metal filter

abserving part



sproy nazale

core mil

discharge

- * Mixing of substances uniformly and homogeneously with special design Mixer & Chopper blades.
- * Electro-Pneumatic Operated Discharge.

In compliance with cGMP guidelines

- * Inbuilt WIP system for easy to clean the machine.
- * Fully Automatic Operation through Programmable Logic Controller (optional)
- * Binder addition system (optional)

SALIENT FEATURE:

Modular Design

- Inline co-mill for uniform granules. (optional)
- * Flameproof Construction (optional)

	ALP- 25	ALP-50	ALP- 100	ALP- 100	ALP- 250	ALP- 400	ALP- 600	ALP- 800	ALP- 1000
Gross Volume Ltr.	25	50	100	150	250	400	600	800	1000
Working Volume Ltr.*	20	40	80	120	200	320	480	640	800
Mixer Motor (HP)	3/5	5/7.5	7.5/10	10/15	20/25	30/40	40/50	50/60	60/75
Chopper Motor (HP)	1.5/2	2/3	2/3	3/5	3/5	5/7.5	7.5/10	10/15	15/25
Total Power (HP)	7	10.5	13	20	35	47.5	60	75	100



ALPHATECH ENGINEERS









- Sealing/Seal coating
- Subcoa
- Grossing/Smoothin
- Colorie
- Polishing/Finishing
- Printing





SALIENT FEATURE:

- Complies with the highest standard of GMP regulation.
- Automated process. Maintain uniformity of coating.
- Highly efficient spray system with spray guns, controlling the quality of coating of Tablets.
- Flexible batch operations.
- Product protective handling to prevent chipping of tablets.
- Pan cabinet is absolutely air tight and ensures no pollution in production environment.
- Complete separation of production and technical area.
- Excellent mixing and tumbling by special design of baffles.

- Advanced CIP system.
- Treatment of exhaust air for pollution free operation.
- Eliminates manual reference and coater's expertise.
- Auto spray stop in case of disturbance in pan drive to protect tablets or granules from any damage due to system failure.
- Depending on shape, size and pattern of Rolling of Tablets, the spraying angle can be adjusted with the device within the spray gun.
- Easy adjustment device for leveling the cabinet.
- Close compact layout. PLC controller and peristaltic pump fitted with cabinet itself to avoid floor space occupation.
- Dose, pause and drying cycle can be revalidated with the help of PLC.

TECHNICAL SPECIFICATION								
Model	AC-18	AC-24	AC-36	AC-48	AC-60			
Capacity	1-5Kgs	10 -15Kgs	50-75 Kgs	120-150 Kgs	300 -350Kgs			
Pan dia (mm)	455	610	915	1220	1525			
Pan RPM	8-30	6-25	3-15	3-15	2-11			
Total Electric load (approx)	4.5 Kw	5 Kw	10 Kw	15 Kw	35 Kw			



ALPHATECH ENGINEERS

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